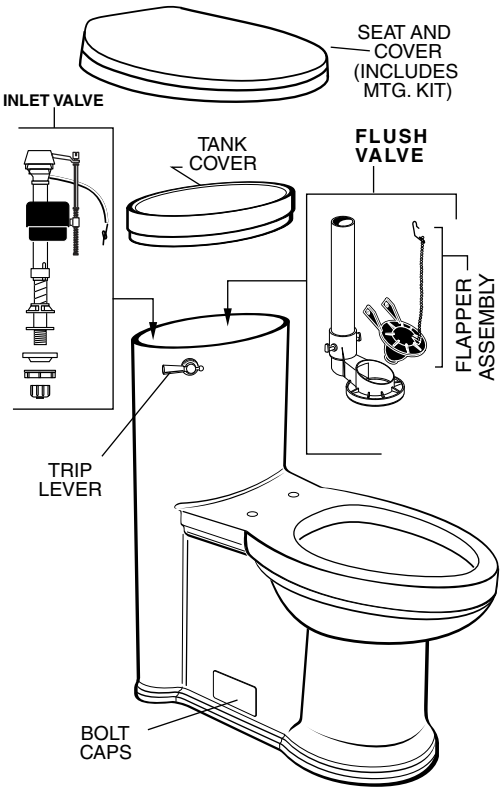


REPAIR PARTS LIST

NOTE: "XXX" represents color options. Specify when ordering.

COMPONENT	DESCRIPTION	ARCHIVE 1.6 GPF	ARCHIVE 1.28 GPF	CHAPEAU 1.6 GPF	CHAPEAU 1.28 GPF	PORCHER SOLUTIONS 1.6 GPF	PORCHER SOLUTIONS 1.28 GPF
80920-60-XXX	Tank Cover, Archive	√	√				
70920-00-XXX	Slow Close Seat, Archive	√	√				
7381073-XXX0A	Bolt Cap Kit	√	√	√	√	√	√
81920-00-XXX	Trip Lever, Archive	√	√				
738565-439.0070A	Inlet Valve - 1.6 GPF	√		√		√	
738942-100.0070A	Flush Valve - 1.6 GPF	√		√		√	
738920-100.0070A	Flapper Assembly - 1.6 GPF	√		√		√	
738565-438.0070A	Inlet Valve - 1.28 GPF		√		√		√
738942-102.0070A	Flush Valve - 1.28 GPF		√		√		√
7381043-400.0070A	Flapper Assembly - 1.28 GPF		√		√		√
80970-60.XXX	Tank Cover, Chapeau			√	√		
81970-00.XXX	Trip Lever, Chapeau			√	√		
70820-00.XXX	Toilet Seat, Chapeau			√	√		
86010-00.XXX	Tank Cover, Porcher Solutions					√	√
70320-00.XXX	Slow Close Seat, Porcher Solutions					√	√
80010-00.XXX	Trip Lever, Porcher Solutions					√	√

TROUBLESHOOTING GUIDE

PROBLEM	POSSIBLE CAUSE	CORRECTIVE ACTION
Does not flush	a. Water supply valve closed.	a. Open valve and allow water to fill tank.
	b. Supply line blocked.	b. Shut off water supply, disconnect supply line and inspect all gaskets and washers. Reassemble. Also, see Fluidmaster maintenance. (see Step 12)
	c. Flush valve chain too loose or disconnected.	c. Readjust chain length as required.
	d. Sand or debris lodged in water control.	d. Shut off water supply. Remove cap and clean as per Step 12.
Poor or sluggish flush	a. Bowl water level too low.	a. Check that refill tube is connected to water control and inserted into tank overflow without being kinked or damaged.
	b. Supply valve partly closed.	b. Open supply valve fully. Be sure that proper supply tube size is used.
	c. Partially clogged trapway and/or drain pipe and/or vent.	c. Remove obstruction. Consult a plumber if necessary.
	d. Supply pressure too low.	d. Normal supply pressure must be at least 20 psi.
	e. Flush valve chain too tight, holding flush valve open.	e. Readjust chain length as needed. Review Step 9A.
Toilet leaks	a. Poor supply line connection.	a. Review Step 8a and 8b of installation procedure.
	b. Poor bowl to tank/floor connection.	b. Review Step 4 through 6 of installation procedure.
Toilet does not shut off	a. Flush valve seal leaking or deformed.	a. Clean debris from seal surface. Replace flush valve seal as needed.
	b. Sand or debris lodged in water control.	b. Shut off water supply. Remove cap and clean as per Step 12.

LIMITED WARRANTY

If inspection of this Porcher plumbing product, inclusive of all china components, within ten years after its initial purchase, confirms that it is defective in materials or workmanship, Porcher will repair or, at its option, exchange the product for a similar model.

If inspection of this Porcher plumbing product, inclusive of all mechanical components, within five years after its initial purchase, confirms that it is defective in materials or workmanship, Porcher will repair or, at its option, exchange the product for a similar model.

If inspection of this Porcher plumbing product, inclusive of all toilet seat components, within one year after its initial purchase, confirms that it is defective in materials or workmanship, Porcher will repair or, at its option, exchange the product for a similar model.

This warranty **does not apply** to local building code compliance. Since local building codes vary considerably, the purchaser of this product should check with a local building or plumbing contractor to insure local code compliance before installation.

This warranty **shall be void** if the product has been moved from its initial place of installation; if it has been subjected to faulty maintenance, abuse, misuse, accident or other damage; if it was not installed in accordance with Porcher's instructions; or if it has been modified in a manner inconsistent with the product as shipped by Porcher.

This warranty **DOES NOT COVER** any damage caused by the use of in-tank cleaners.

Porcher's option to repair or exchange the product under this warranty does not cover any labor or other costs of removal or installation, **nor shall Porcher be responsible for any other incidental or consequential damages attributable to a product defect or to the repair or exchange of a defective product, all of which are expressly excluded from this warranty.** (Some states or provinces do not allow the exclusion or limitation of implied warranties, so this exclusion may not apply to you.)

This warranty gives you specific legal rights. You may have other statutory rights that vary from state to state or from province to province, in which case this warranty does not affect such statutory rights.

For service under this warranty, it is suggested that a claim be made through the contractor or dealer from or through whom the product was purchased, or that a service request (including a description of the product model and of the defect) be sent to the following address:

In the United States:
American Standard Brands
P.O. Box 6820
Piscataway, New Jersey 08855
Attention: Director of Consumer Affairs

For residents of the United States, warranty information may also be obtained by calling the following toll free number: (800) 442-1902
www.americanstandard.com

In Canada:
AS Canada ULC
5900 Avebury Rd.
Mississauga, Ontario
Canada L5R 3M3

Toll Free: (800) 387-0369
www.americanstandard.ca

In Mexico:
American Standard B&K Mexico
S. de R.L. de C.V.
Via Morelos #330
Col. Santa Clara
Ecatepec 55540 Edo. Mexico
Toll Free: 01-800-839-1200
www.americanstandard.com.mx